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(54) **HOT MELT ADHESIVE COMPOSITION FOR BONDING PACKS OF METAL CONTAINERS**

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See application file for complete search history.

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(57) **ABSTRACT**

The present invention relates to a hot melt adhesive composition, comprising based on the total weight of the hot melt adhesive composition: (a) from about 10 to about 50 weight percent of at least one block copolymer; (b) from about 15 to about 50 weight percent of at least one plasticizer; (c) from about 15 to about 50 weight percent of at least one resins; (d) optionally up to 25 weight percent of at least one semicrystalline polyolefin; and (e) optionally up to 10 weight percent of at least one wax. The hot melt adhesive composition of the invention can be used for bonding bundles of metal containers such as cans into packs.

20 Claims, No Drawings